

Fig. 1A

FORMATION OF ANODE AND GENTLE SLOPING BARRIER

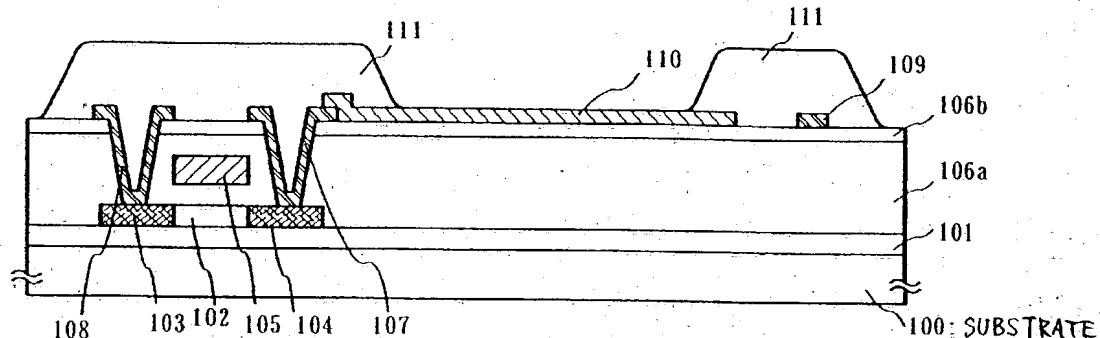


Fig. 1B SPONGE WASHING OF SURFACE OF ANODE

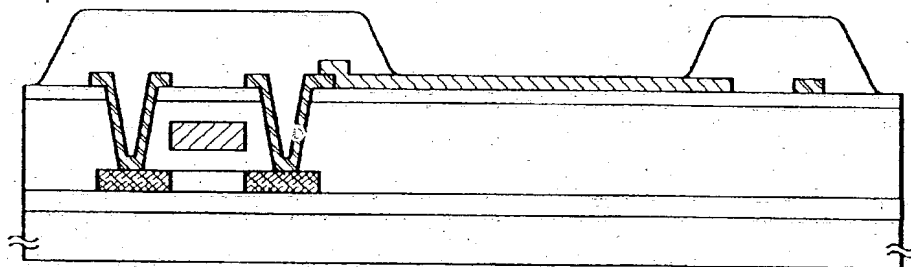


Fig. 1C VACUUM HEATING IMMEDIATELY BEFORE LAYER CONTAINING ORGANIC COMPOUND IS FORMED

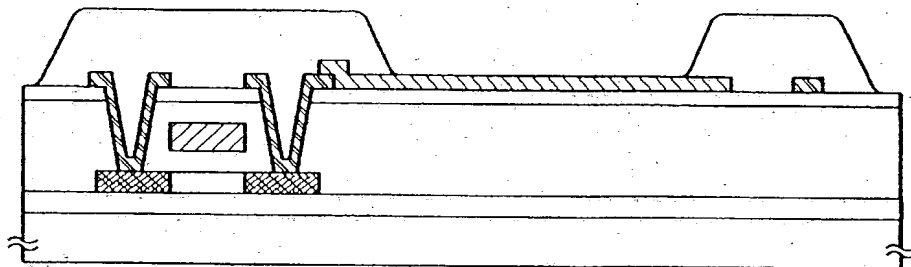
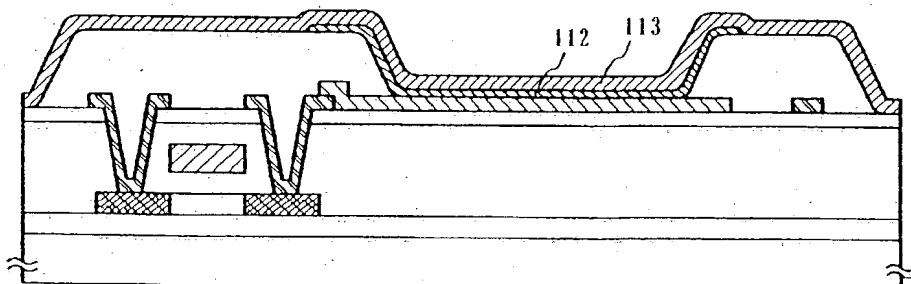


Fig. 1D FORMATION OF LAYER CONTAINING ORGANIC COMPOUND, AND CATHODE



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Fig. 2A

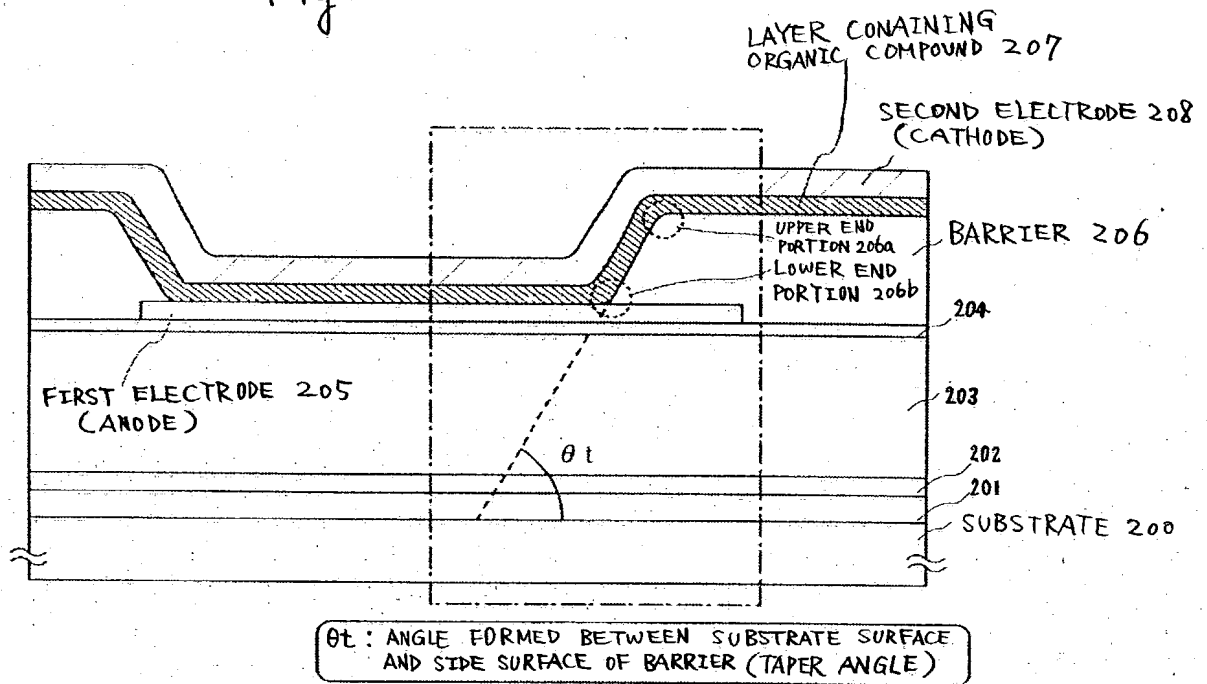


Fig. 2B

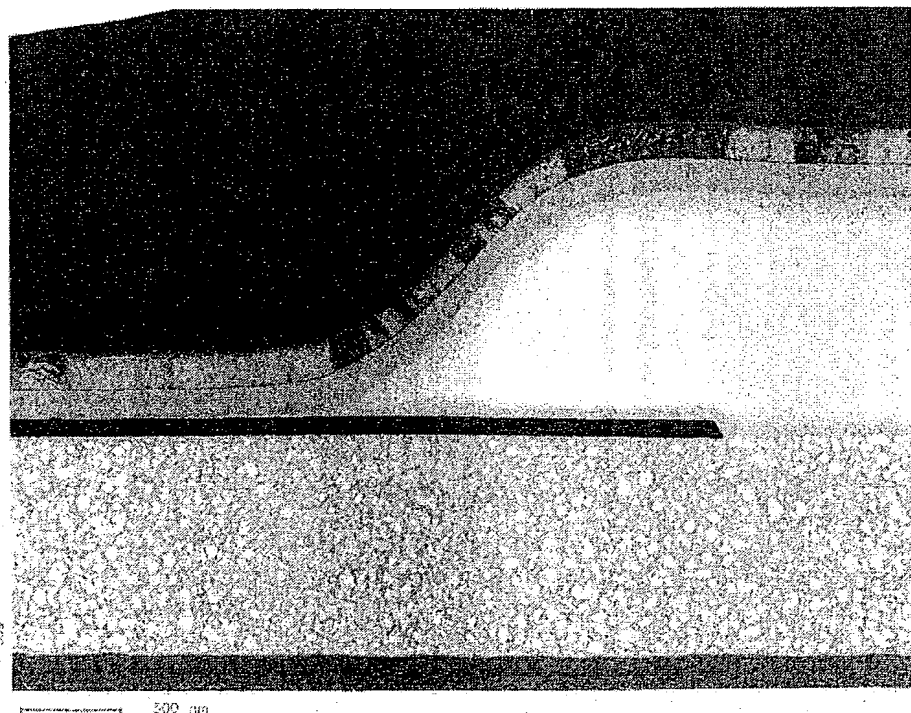


Fig. 3

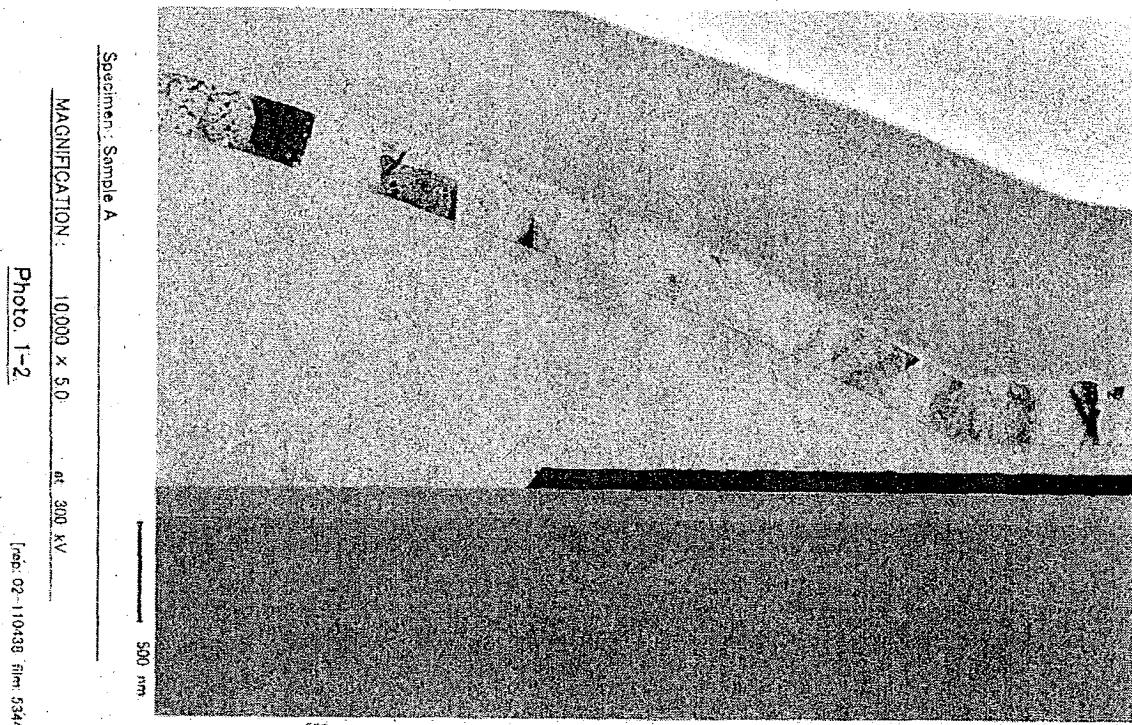


Fig. 4

CHANGE OF AMOUNT OF SHRINK WITH TIME PASSING
UNDER 65°C AND % RH

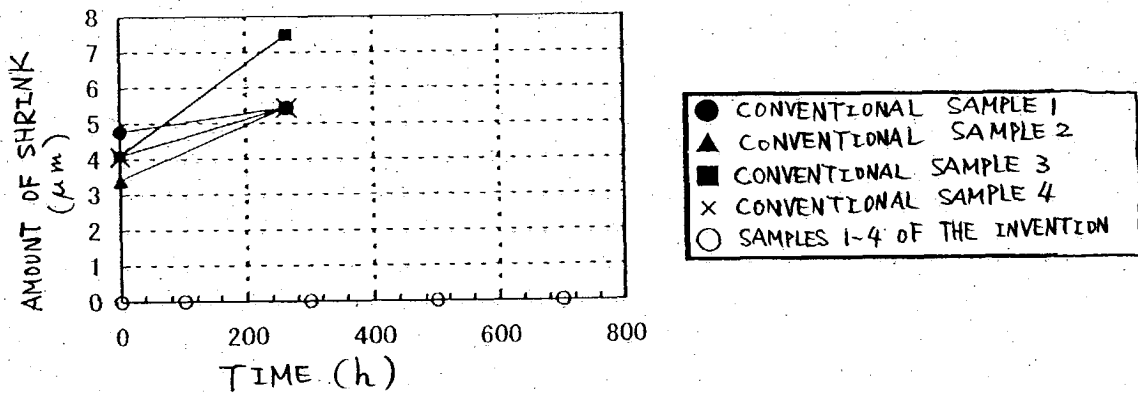


Fig. 5 DIFFERENT CHARACTERISTIC ACCORDING TO WASHING CONDITIONS

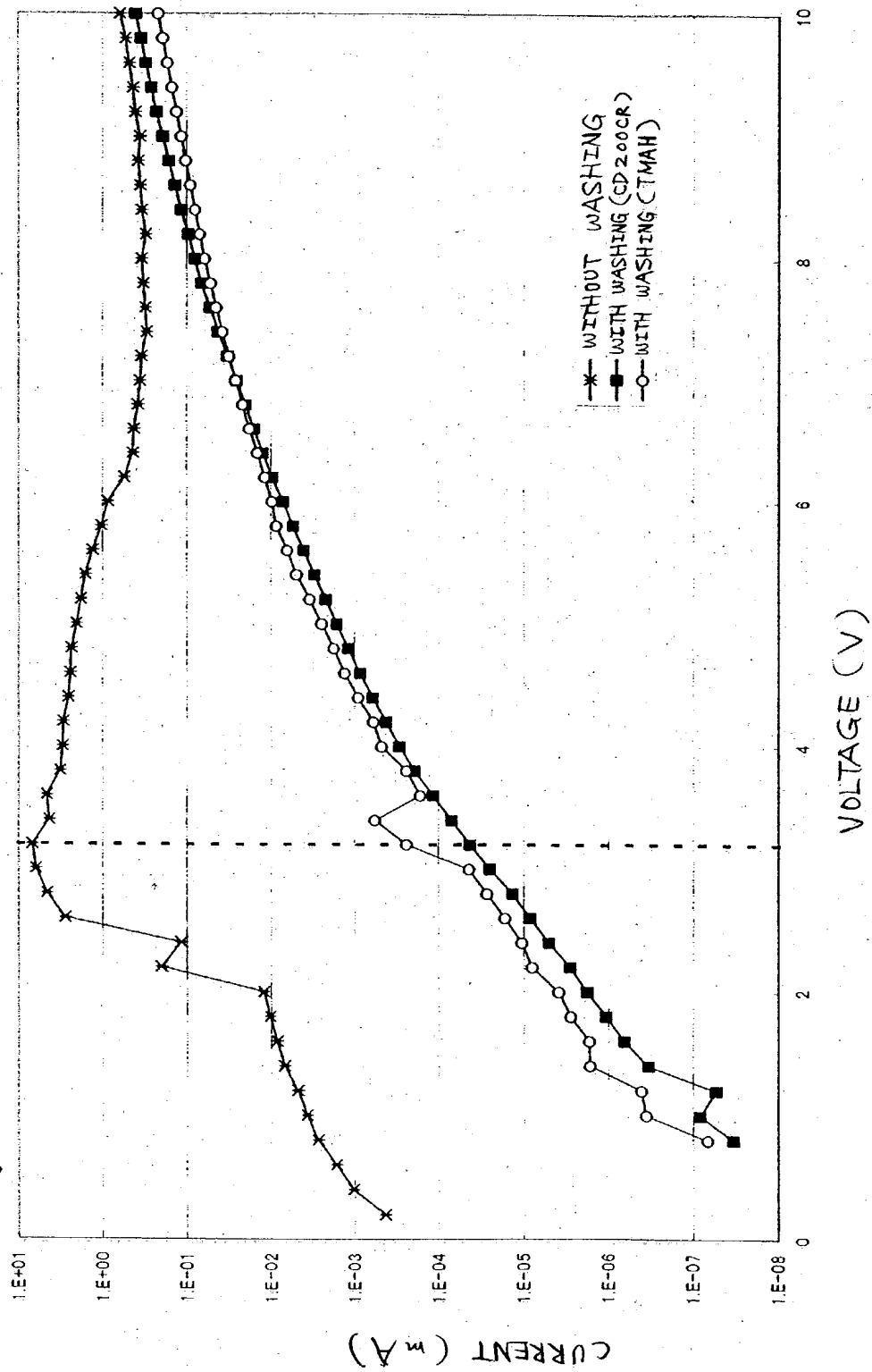


Fig.6A SPONGE WASHING OF SURFACE OF ANODE

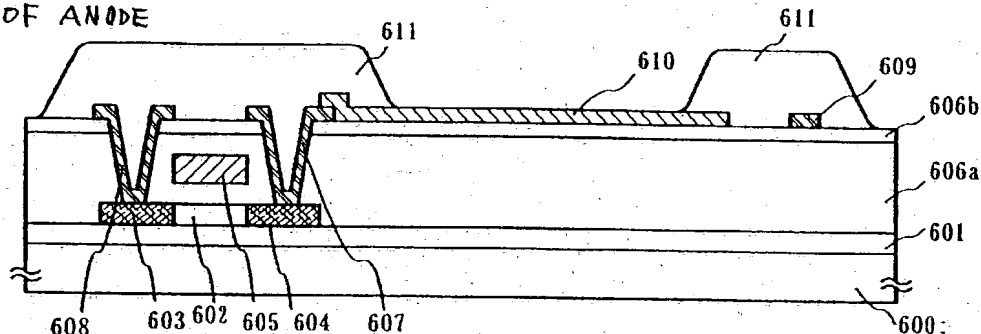


Fig.6B FORMATION OF FIRST LAYER CONTAINING ORGANIC COMPOUND (COATING METHOD)

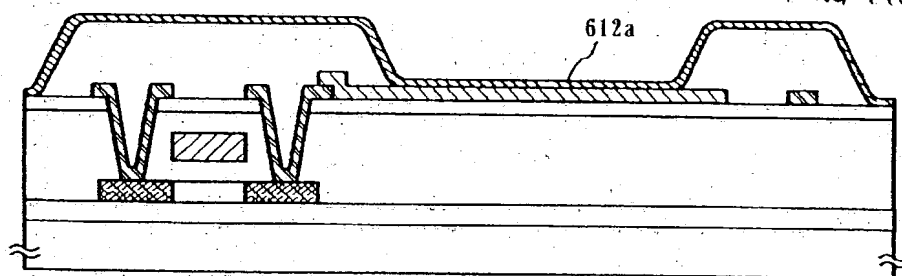


Fig.6C VACUUM HEATING IMMEDIATELY BEFORE SECOND LAYER CONTAINING ORGANIC COMPOUND IS FORMED

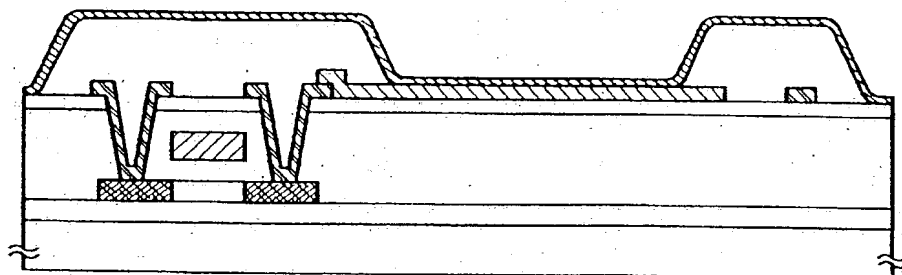


Fig.6D FORMATION OF SECOND LAYER CONTAINING ORGANIC COMPOUND, AND CATHODE (VAPOR DEPOSITION METHOD)

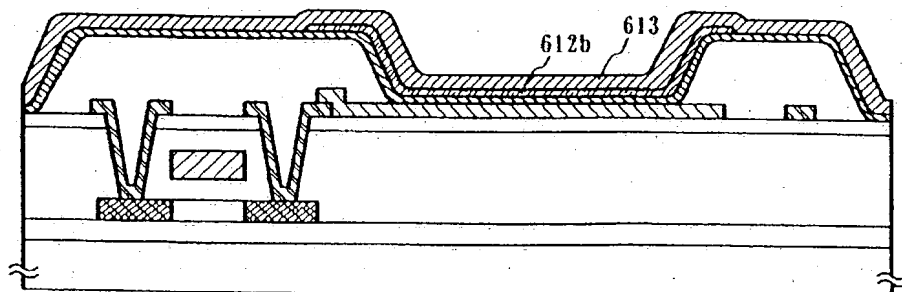
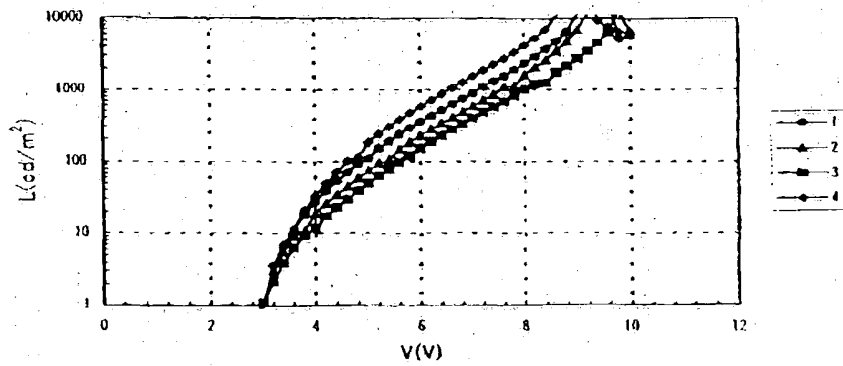
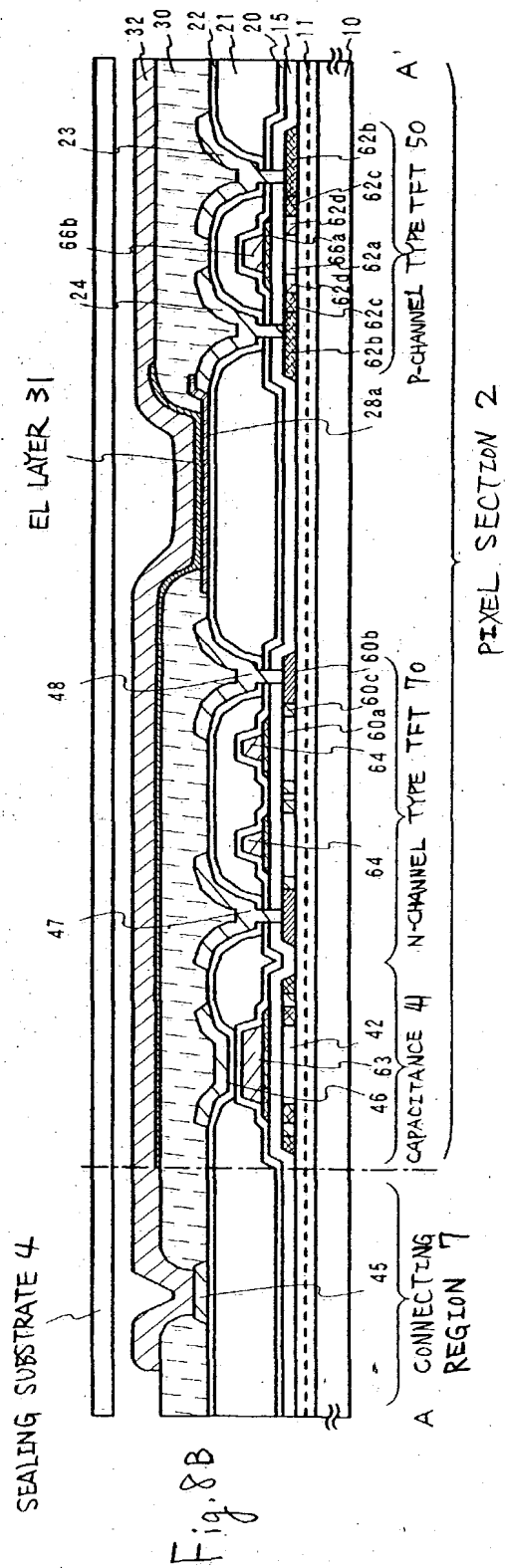
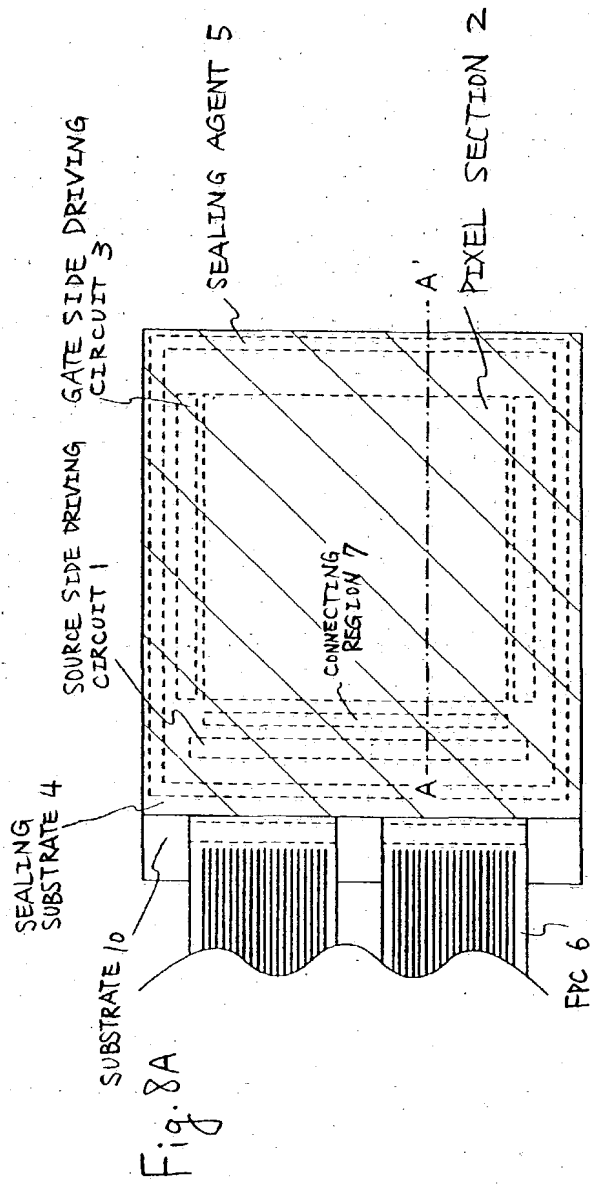


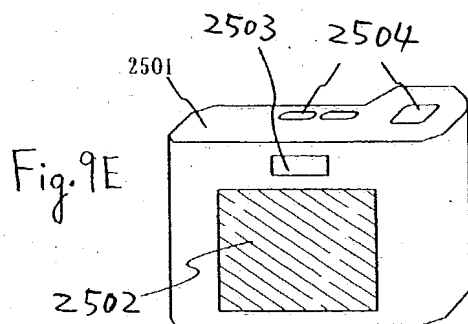
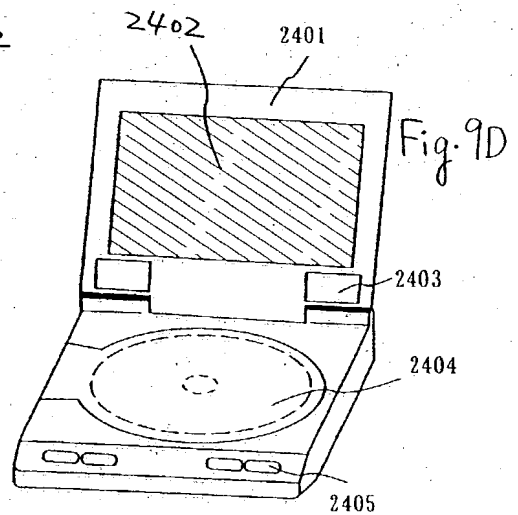
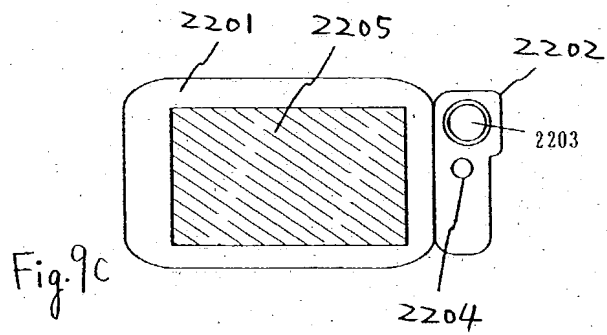
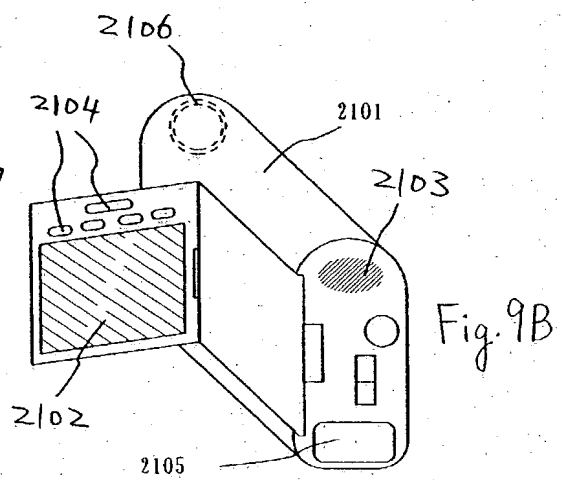
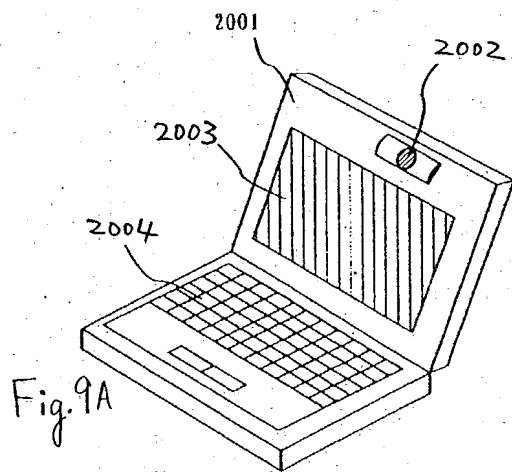
Fig. 7

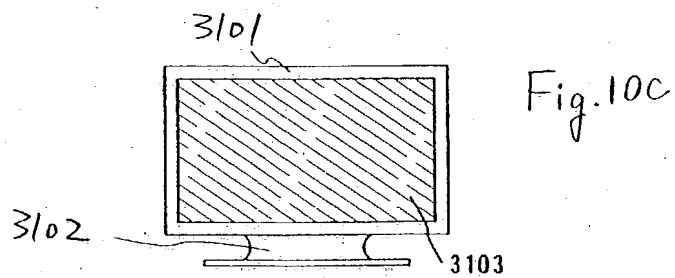
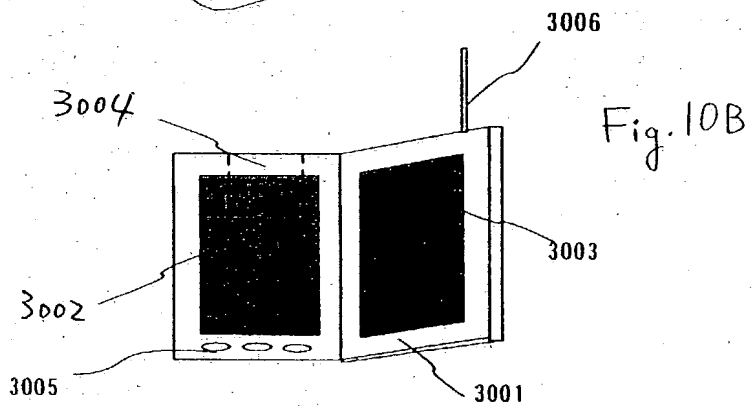
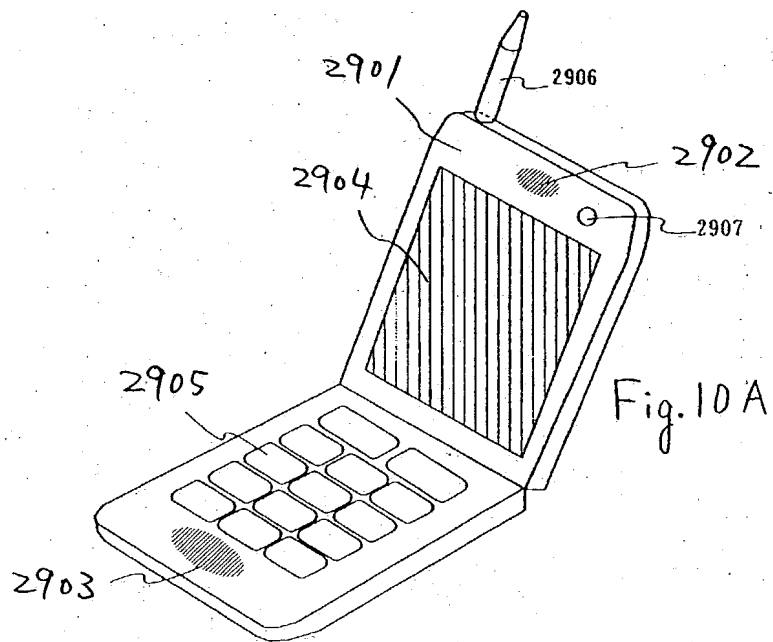
Luminance vs. Voltage



	VACUUM BAKING CONDITION		
	TEMPERATURE	HEATING TIME	COOLING TIME
ELEMENT 1	170°C	4.5 hours	30 minutes
ELEMENT 2	250°C	30 minutes	30 minutes
ELEMENT 3	270°C	30 minutes	30 minutes
ELEMENT 4	170°C	30 minutes	30 minutes







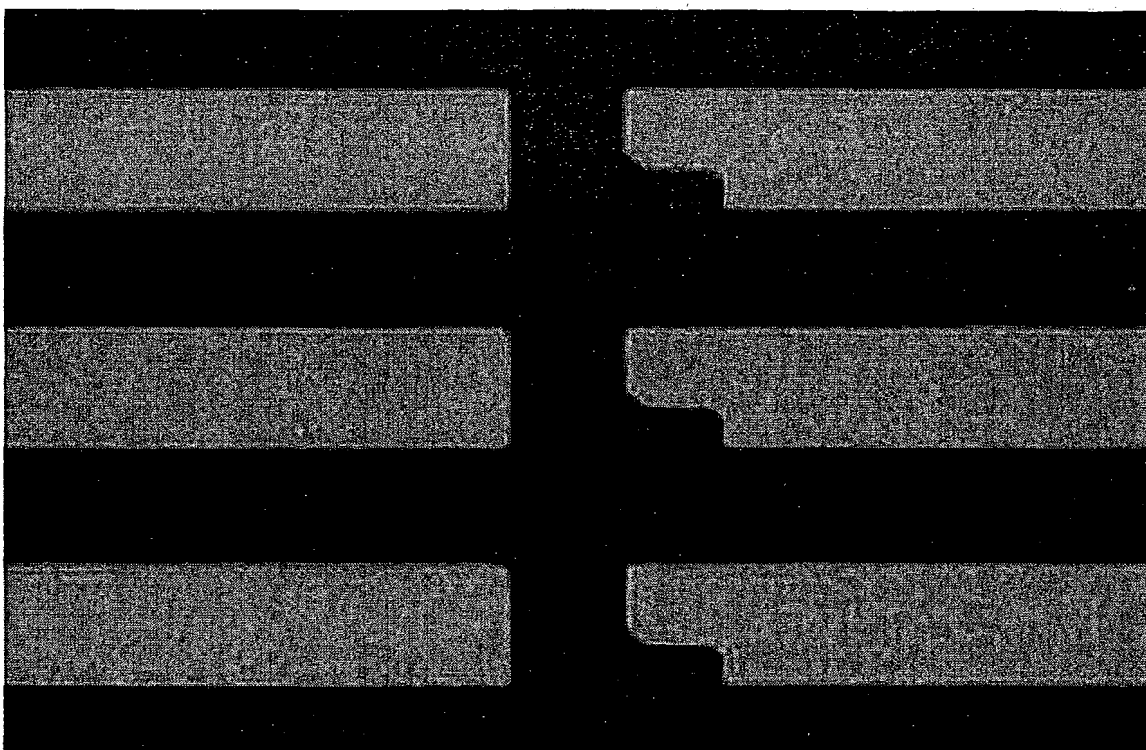


Fig. 11A

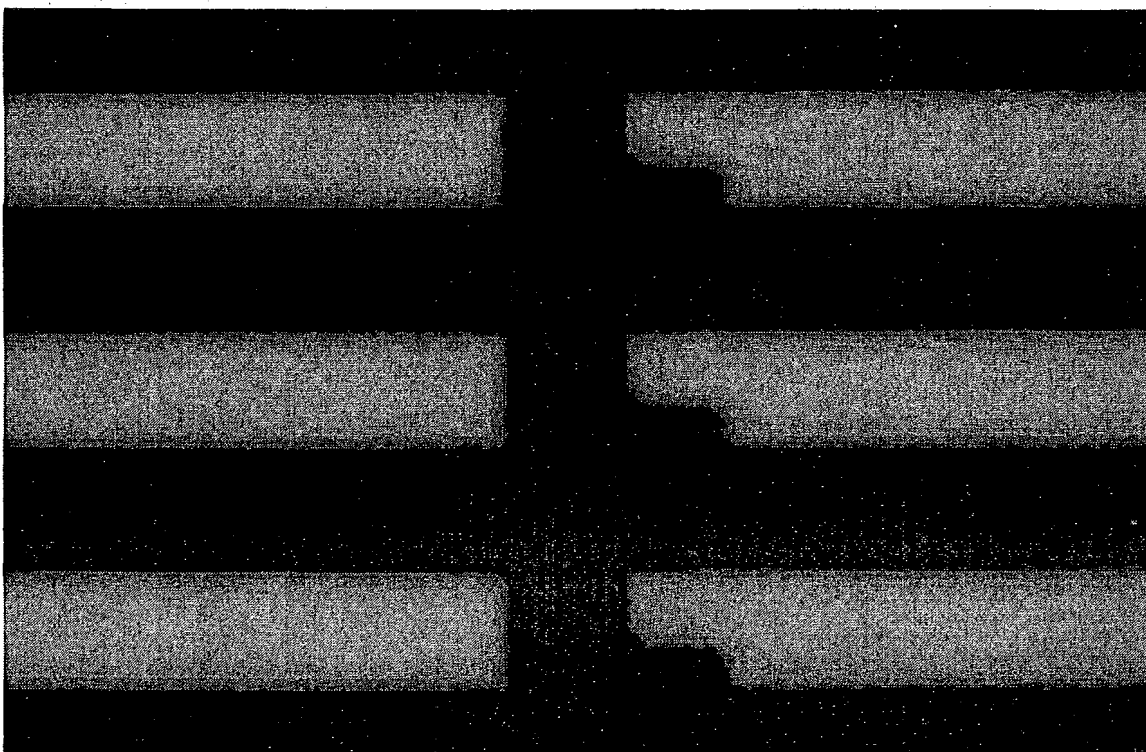


Fig. 11B

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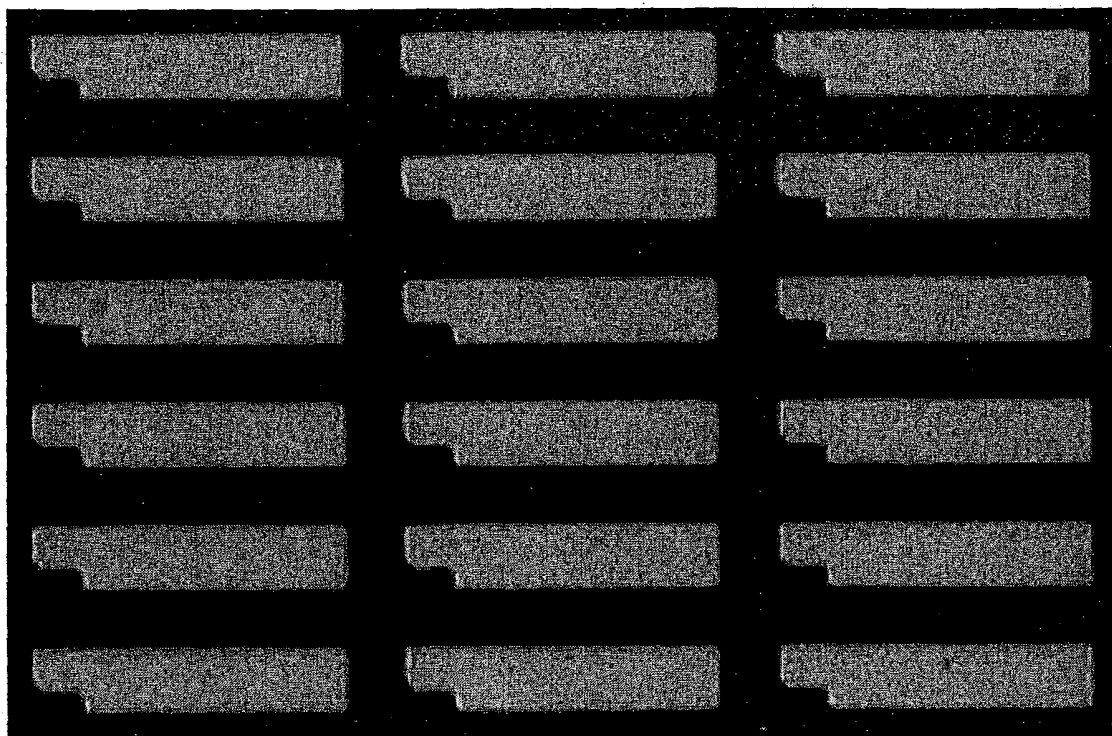


Fig. 12A

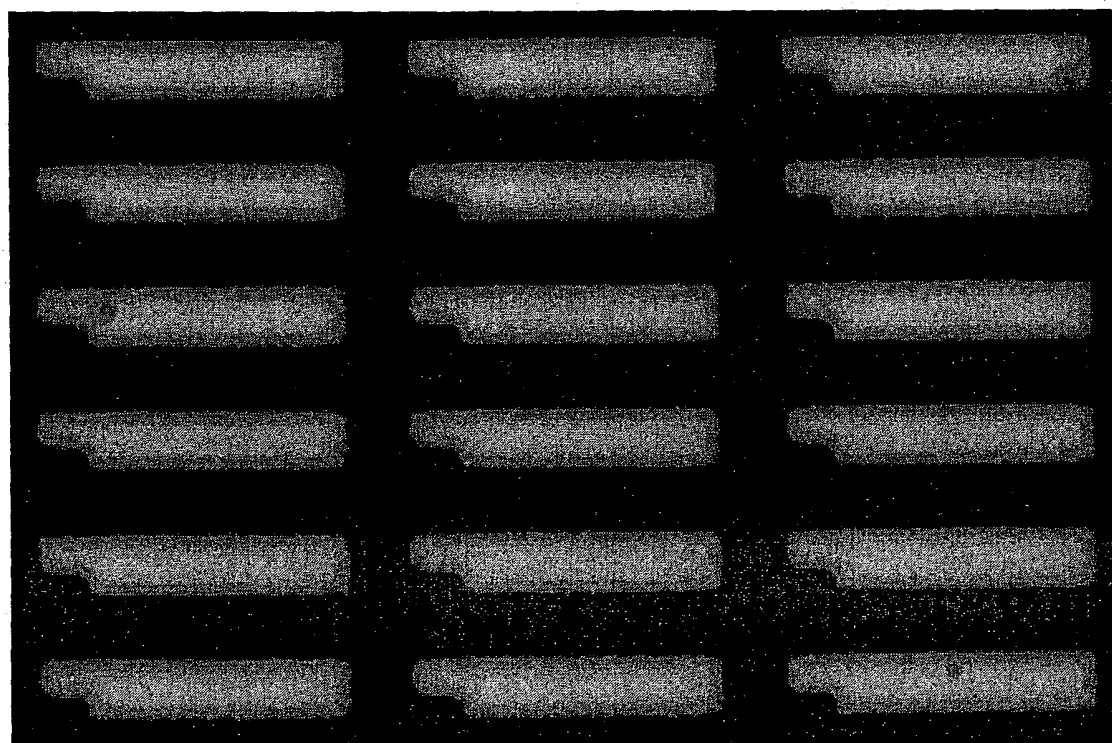


Fig. 12B

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Fig. 13

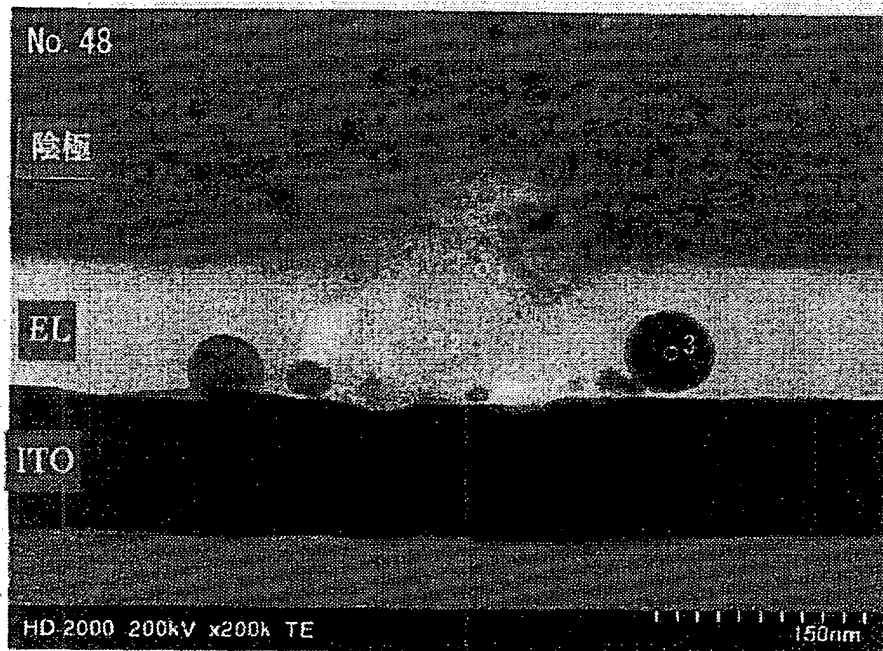
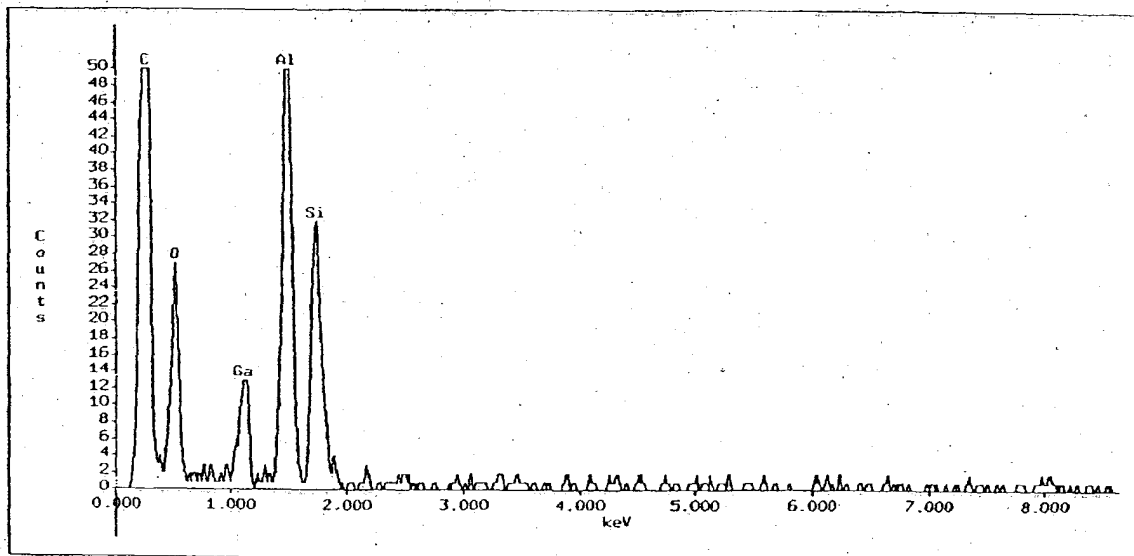


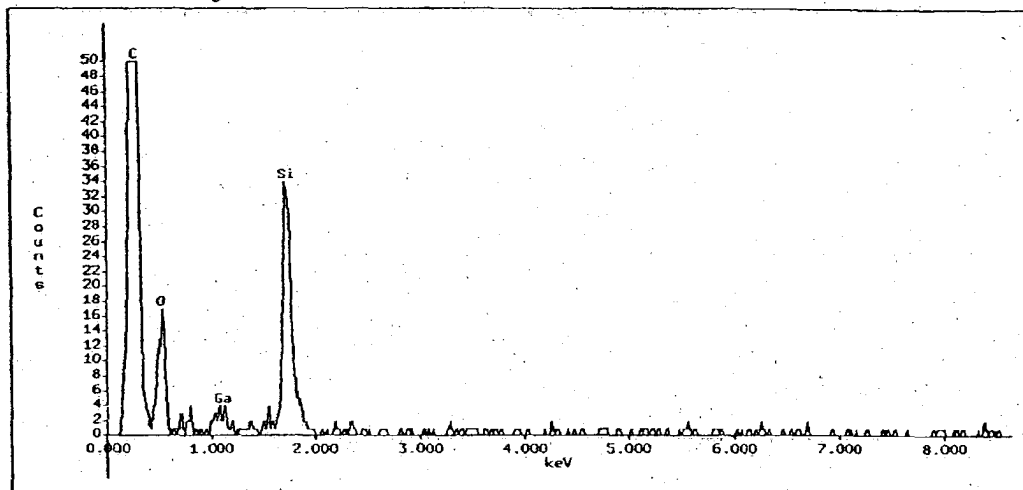
Fig. 14



No.48 point 1

Accelerating Voltage: 200 kV
Live Time: 30 seconds

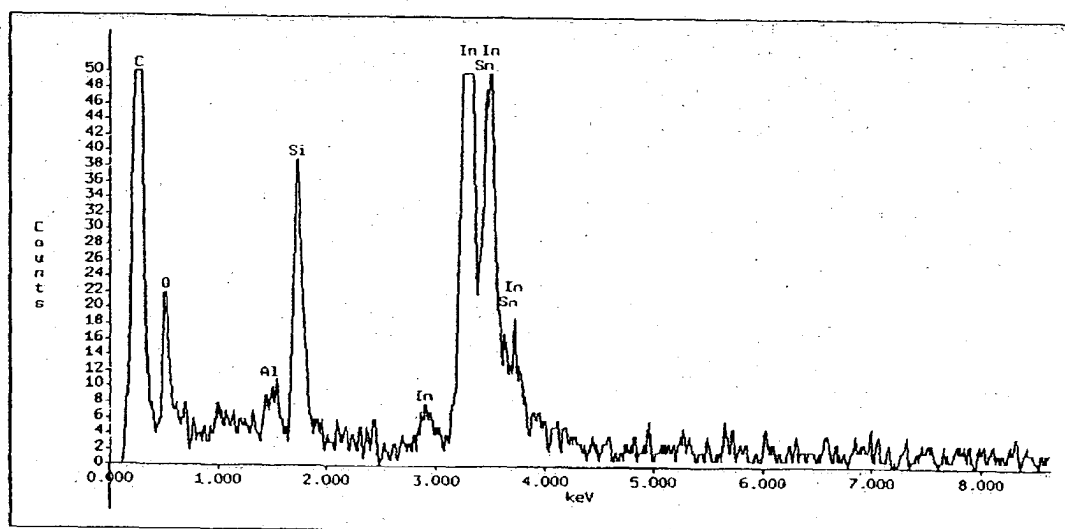
Fig. 15



No.48 point 2

Accelerating Voltage: 200 kV
Live Time: 30 seconds

Fig. 16



No.48 point 3

Accelerating Voltage: 200 kV
Live Time: 30 seconds